

Technical Information

Polimal® 150

DATE: 11.03.2025

Polimal® 150

This is a neutral, flexible, orthophthalic, unsaturated polyester resin.

APPLICATION

Polimal® 150 used as an additive to structural resins to obtain higher impact strength and greater elongation at break of polyester-glass laminates.

PACKAGING

220 kg, 1100 kg

SHELF LIFE

6 months from the date of manufacture.

PROCESSING CONDITIONS

The resin should be mixed before use. Good curing requires ambient temperature above 18°C and low air humidity. The best curing conditions are obtained using 0,4% accelerator 1% Co and 2% MEKP as hardener. It is possible to adjust gel time by varying the amount of hardener, within in the range of 1-2 % and accelerator in range of 0,4-2%.

Finally, curing could be optimized by post-curing at elevated temperatures.

STORAGE

Polimal® 150 should be stored in closed packaging in a dry, cool place, protected from sunlight and suitable for storage of flammable materials at temperatures not exceeding 25°C.

SPECIFICATION

Parameter	Unit	Value
Viscosity at 25°C acc. to ISO 3219	mPas	300 ÷ 400
Gel time at 25°C acc. to ISO 2535	min	30 ÷ 40
Tensile strenght acc. to ISO 527	MPa	12
Elongation at break acc. to ISO 527	%	30
Shore hardness acc. to ISO 868	Sh	80

Gel time with 0,4% Co1% + 2% Luperox® K-1S (MEKP)

Mechanical parameters refer to unreinforced resin cured for 24 hours at room temperature and post-cured for 2 hours at 80 °C.

Luperox® is the trade name registered for products of **ARKEMA** company.

Polimal® is the trade name reserved for unsaturated polyester resins produced by **SarZYNA Chemical sp. z o.o.**

The data and suggestions contained in this material are based on our own research and considered by us to be reliable. However, we cannot accept any liability for actions and losses resulting directly or indirectly from the use of the products. The user should check the quality, safety and features of the product before applying it.

ATTENTION: This information does not replace the Safety Data Sheet or the Technical Sheet which are master documents available upon request.

